



Single Loop Controller

Bulletin 01B08A01-01E

www.ys1700.com







The Next Evolution of the YS Series Loop Controller 25 Years of Reliable Control!

A YS beyond



Envision a plant...

The new YS1000 series of single-loop controllers is the successor to the Yokogawa YS170 and YS80 single loop controllers. The YS1000 series offers improved connectivity with supervisory systems and incorporates new, enhanced features that help operators work more efficiently. The YS1000 will work efficiently in petrochemical, chemical, power, pulp and paper, boiler and combustion control applications.

U

Series

YOROGANA .

ALM

8.8

Compatible with 72 × 144mm cutout

C Instantant O

YOKOGAWA 🔶

YS1700-

1000

×10"

800

600

400

200

* 💷

R

IETER

FAL

C

A

M

PF

2

2



Easy to use

Color LCD display with a wide variety of screens
 Designed with a lightweight, compact case.

Programs using text language or graphical

High reliability

Dual CPU's
Built-in "hard manual"
CE and FM Class I Div II approvals

Powerful and Flexible

Ethernet ready (MODBUS TCP)
 Supports MODBUS RTU serial
 Available peer to peer and DCS communication options

Extended I/O option available

Compartibility

Easy upgrade for YS100
 Replacement housings for YS100 and YS80 controllers
 Excellent replacement for obsolete competitive controllers

* Some of functions are available as optional features or available to a specific model. Please see model and suffix codes for ordering information.

rigilantplant.

The clear path to operational excellence

YS1000[™]Series is a core building block of Yokogawa's VigilantPlant solutions that promise to bring operational excellence.

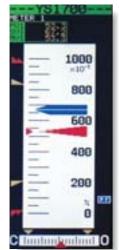
Functions that support process operations

Color LCD that's easy to see and easier to use.

Main display

Digital values displayed side-by-side with an intuitive analog meter makes the YS1000 the perfect replacement for YS80 or obsolete "moving coil" controllers.

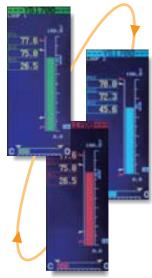
Easy to use



Single-loop controller

LOOP Display

Loops color-coded for easy identification





Displays when events are occurring. messages can be displayed in English, Chinese, Japanese and other languages.



DUAL Display

Ideal for 2-element control such as cascade or selector control





Your selection of up to 4 analog inputs or outputs can be displayed as trends.



ALARM Display

Color LCD alarm display makes it easy to identify and review alarm activity.



Features a half-reflecting LCD

Maintains good visibility, even on panels subject to direct morning and evening sunlight.



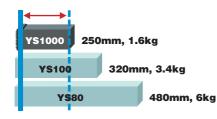


Under indoor fluorescent lighting

Exposure to Sunlight

Note: Avoid constant exposure to sunlight as this can shorten the lifespan of the LCD display.

Designed with a lightweight, compact case





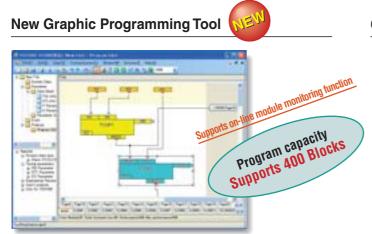
Provides for greater freedom of instrumentation design

Compact, lightweight design allows the use of smaller and less expensive panel. Moreover, it allows attachment to doors which was previously difficult.

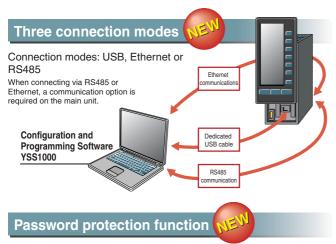
4

YS1000 Configuration and Programming Software

Your Choice of Programming Style: Graphical or Text Based

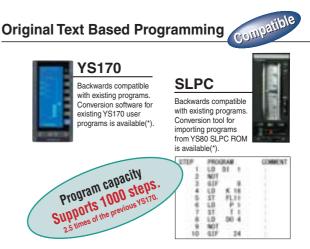


Programming is easier with our intuitive function block programming. The online module monitoring function allows you to confirm the performance while programming.



Passwords can be assigned to user programs to prevent unauthorized access to proprietary programs.

A password on the main unit prevents unexpected changes in the engineering parameters.



Reduction of engineering costs

Backwards compatible with existing YS170 users programs. Increased programming capacity allows you to create more sophisitated control schemes.

Full set of computation functions

Supports parameter setting for all YS1000 models

- -Support for YS1700 custom programming. - Calculations done using Engineering units and Floating point
- math. - Includes over one-hundred computation modules for exponents, logarithms, temperature/pressure correction, and other operations.
- Function blocks (sub-programs) can be saved and reused.*

Calibration tool*

Following the YSS1000's online calibration instructions makes calibration easy. Calibration records and data can be saved on the YS1000, allowing you to load or print past calibration data as needed.

*: under development. Inquire for release/shipping dates.

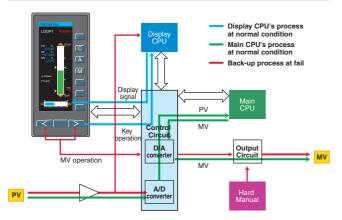
High reliability

Improved process up time

Control output backup function

The control output backup function comes standard with YS1000 series controllers (YS1700 and YS1500) and the Manual Station for MV Setting (YS1360).

Dual CPU



With dual-CPU construction (main CPU and display CPU), manual control capability and display continues even if an abnormality occurs on one of the CPUs. If controller self-diagnostics detects a control circuit failure, the controller can suspend analog/digital output, switch to manual mode and allow manual control by operator.

Failure area Functions	Main CPU fail	Display CPU fail	All CPU and Control Circuit
Control with "Hard manual"	1	1	1
Manual operation with front keys	1	1	N/A
Display for PV and SV	1	1	N/A
Control algorithm	stop	stop	stop

Manual operation — "Hard manual"

 -Front Panel
Hard manual comes standard with the YS1700, YS1500, and YS1360. Manual operation is possible even if all CPUs and control circuits are in a fail state.
Hard manual operation wheel

Independent manual override is built into the control circuits, ensuring that control output can continue even when a control circuit including the CPU experiences a problem.

Battery free memory backup



Nonvolatile memory is used for memory backup. Service life is improved because no batteries, backup capacitors, or other components are used.

Improved basic control performance

The YS1000 series achieves higher performance than previous models (YS100 series).

·I/O accuracy

- Voltage input accuracy: $\pm 0.2\% \rightarrow \pm 0.1\%$
- Voltage output accuracy: $\pm 0.3\% \rightarrow \pm 0.1\%$ Current output accuracy: $\pm 1.0\% \rightarrow \pm 0.2\%$
- Internal data resolution of the I/O signal: $1/1000 \rightarrow 1/10000$
- Internal computation resolution of PID and other computations: $1/4096 \rightarrow 1/65536$

AC/DC power supply resists powerline fluctuations. Compatible

The AC/DC (100V/24V) power supply powers the instrument to provide consistent performance. Also accepts DC power regardless of polarity (specify 220 V power supply when ordering).

Controller online replacement function (portable manual station)



Use the YS110 portable manual station when exchanging or performing maintenance on a controller. You can switch to the spare controller without interrupting the control output.



6

Powerful and Flexible

System connectivity functions

Ethernet support

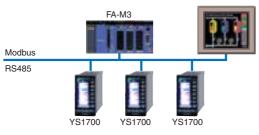
The instrument can be easily connected to DAQWORX, DAQSTATION, general-purpose SCADA, and OPC servers via Ethernet (Modbus/TCP).



Ethernet : Available to the YS1000 basic type. Modbus/TCP server function (one connection)

Communication with PLC

Connections are enabled using the FA-M3's UT link module and the RS485 communication function. No programming is necessary to exchange data between the instrument and the FA-M3.



The YS1000 can also be connected to PLCs of various manufacturers via the Modbus communication protocol.

Peer-to-peer communication function

With peer-to-peer communication, up to 32 YS1700 can be connected interchangeably. Four of the connected instruments can each output 4 points of analog data and 16 points of status data. This makes data exchange and I/O sharing possible since all instruments under peer-to-peer communications can read all data (16 analog and 64 status data).



Note: Does not support the YS100 series peer-to-peer communication network (YS-net).

 Maximum no. of connections : 32

 No. of receiving units
 : 32

 No. of transmitting units
 : 4

 Transmitted data
 : 4 analog and 16 status data per transmitting YS1700

 Communication interval
 : 200 ms average (not synchronized to the control computation interval)

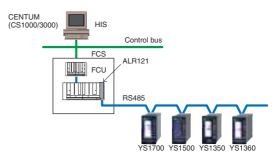
 Expandable I/O

Additional I/O can be added by selecting the YS1700 basic model (with Expandable I/O). The total number of input/outputs points with the main unit and Expandable I/O are 8 analog inputs, 4 analog outputs, and 14 DI/DO.

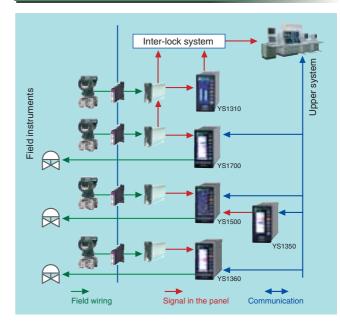


Communication with CENTUM Compatible

As with previous models, communication with Yokogawa's DCS (CENTUM) is supported. This is ideal for DCS backup in chemical plants and other applications requiring extreamly high reliability. Applicable Models: YS1700, YS1500, YS1350, and YS1360



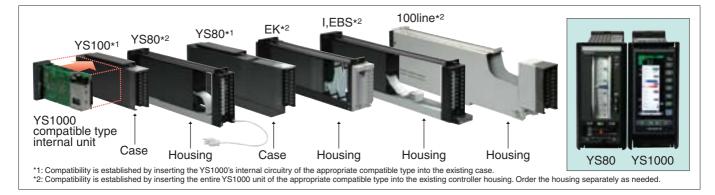
A sample of System Construction



Compatible Cases and housing for replacing old models

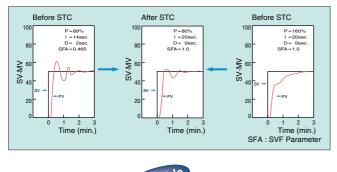
Indispensable for lasting, stable operations at the plant when replacing instrumentation. Case and housing are available for replacement of older-model SLCs by Yokogawa Electric Corp. (the EBS, I, EK, and HOMAC series) allowing you to exchange

instruments without modifying existing instrumentation panels. Moreover, front panel design with analog-like meters lets you update to new instruments without losing the familiarity of the old interface.



Compatible Self-tuning (STC)

Simplifies tuning when starting up or changing the process unit under control.



Compatible Flexible DI/DO

The YS1700/YS1500's six DI/DO terminals can be used for both input and output.

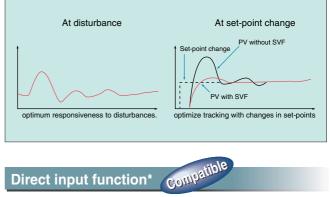
Compatible Programable function key

With a user program, the program function key (PF key) on the instrument's front panel can be used as an ON/OFF switch for self-tuning, or as a Start button for sequence operation.



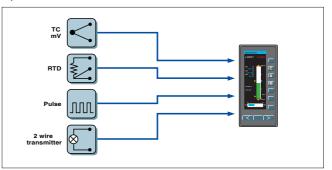
Compatible Setpoint filter (SVF)

Can optimize tracking with changes in set-points. Also can maintain optimum responsiveness to disturbances.



Direct input function*

An optional signal conversion function can be added for 1 channel. Current, voltage pulse, thermocouples, RTDs, mV and potentiometers signals from differential pressure gauges, manometers, and flow meters can be connected directly to the controller. The direct input employs highly noise resistant, isolated inputs.

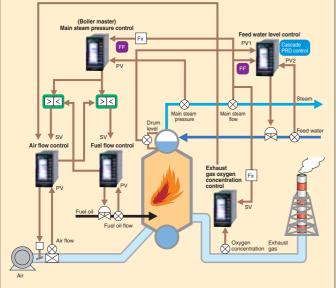


* Options available for suffix code "2", "3", "4", "5" of "Type".

Applications

Automatic Boiler Control

An appropriate distribution of control functionality enables safe and stable automatic boiler control.

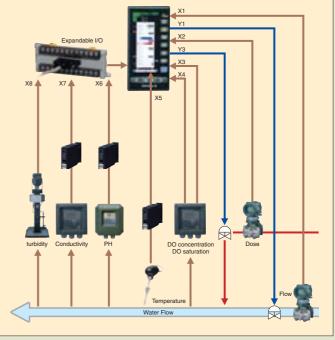


-Cascade Primary Direct (PRD) control: Enables stable level control when the boiler is started. -Cross limiting control calculation: Air and fuel flow are calculated so that air flow always exceeds fuel flow to prevent incomplete combustion and explosion. -Feedforward (FF) control: The main steam pressure and feed water level are controlled quickly in response to changes in the main steam flow.

Chemical Injection Control

-The controller can be connected with various sensors by eight analog inputs.

-Feedwater flow and chemical injection volume can be controlled by the dual-loop control function.



Models and Suffix Codes (See General Specification Sheets for the ordereing information in the detail.)

Model	Su	ffix co	ode	option code	Description			
YS1700		_		—	Programmable Indicating controller			
YS1500		_		—	Indicating controller			
YS1310		—		—	Indicator with alarm			
YS1350		—		—	Manual setter for SV setting			
YS1360		_		—	Manual setter for MV setting			
	-0			_	Always 0			
Туре		0		—	Basic type	CE marking, IP54		
		1		—	Basic type with expandable I/O	CE marking, IP54		
		2		_	Compatible type for YS100 (with YS100 case)	CE marking		
		3		—	Compatible type for YS80 internal unit, Compatible ty	pe for EBS, I, EK and HOMAC		
		4		—	Compatible type for YS80 (Compatible size for YS80 with YS100 terminal)			
		5		—	Compatible type for 100 line (with YS100 terminal)			
Power supply			0	—	100VAC, 24VDC			
			1	—	220VAC			
Direct input *2	1			/A01	mV input			
	/A02		/A02	Thermocouple input				
		/A03		/A03	RTD input			
				/A04	Potentiometer input			
				/A05	Isolator			
				/A06	2-wire transmitter input (isolated)			
				/A07	2-wire transmitter input (non-isolated)			
				/A08	Frequency input			
Communicatio	nmunication		/A31	RS-485 communication (PC-link, Modbus, YS protoc	ol, Peer-to-peer) *3 *5			
				/A32	DCS-LCS communication *5			
				/A34	Ethernet communication (Modbus/TCP) *1			
Certification				/FM	FM nonincendive approved (FM Class I, div 2) *1 *6			

Model	Suffix code	option code	Description
YSS1000	_	_	Setting software for YS1000 series
	-0	—	Always 0
	0	—	Always 0 (with CD Media and proprietary cable)

Option

	YS1700	YS1500	YS1310	YS1350	YS1360
User programming	✓	N/A	N/A	N/A	N/A
Expandable I/O	✓(*4)	N/A	N/A	N/A	N/A
Ethernet communication	√ (*1)	✓(*1)	√(*1)	✓(*1)	✓(*1)
RS485 communication (PC-link, Modbus, YS protocol)	√(*5)	✓(*5)	√(*5)	√(*5)	✓(*5)
RS485 communication (Peer-to-peer)	✓(*5)	N/A	N/A	N/A	N/A
DCS-LCS communication	√ (*5)	√(*5)	N/A	✓(*5)	✓(*5)
Direct input	✓(*2)	✓(*2)	✓(*2)	✓(*2)	✓(*2)

*1 Can be added only for basic type (when selecting type "0" or "1") *2 Can be added only for compatible type for YS100 (when selecting type "2", "4" and "5") *3 Cannot be combined with type "3" *4 For basic type with expandable I/O only (when selecting type "1") *5 /A31 and /A32 cannot be specified together. *6 Under development

(S1000 Series Line-up



YS1700 Programmable Indicating Controller

A programmable controller in which control and computational functions are combined by the user with the YSS1000 programming tool. Each YS1700 can run two PID control calculations simultaneously and output the respective 4-20 mA output signals. The YS1700 can also be used as a multi-function controller without programming, in the same way as the Model 1500.



Cor

Cor

Add fund

Aux fund

Ana Ana Ala Deg Retr

Inpu

Outp Sec Con Har

YS1500 Indicating Controller

Incorporates fundamental control functions required for PID control. Necessary functions can be selected in accordance with the user's purpose. The available functions include those necessary for input signal processing, such as square root extraction and linear segment conversion, and feed-forward calculation. Cascade and autoselector control is also possible.

Controller mode	Programmable, Multi-function mode (single-loop, cascade and auto-selector)
Control type	Basic PID control (built-in nonlinear control function), proportional control (built-in nonlinear
	control function), sampling PI control, (built-in sampling PI control function), and batch PID control
Control period	0.05, 0.1 and 0.2 sec (programmable mode), 0.1 sec (multi-function mode)
Additional control function	Adjustable setpoint filter (SVF), Self-tuning (STC), Non-linear PID control, PID control with reset bias function, output limiter, external cascade-control setpoint signal
Extended control function	Input/output compensation, Variable gain, preset PID
Auxiliary control function	Feed-forward control, output tracking, preset MV output, PV/SV tracking, operation mode change, input filter, Square-root, 10-line-segment characterizer, ratio
Analog input	1 to 5 V DC (5 channels or 8 channels with with expandable I/O)
Analog output	4 to 20 mA (1or 2 channels), 1 to 5 V DC (2 channels or 3 channels with expandable I/O)
Alarm function	High/low/high-high/low-low limits, deviation limit, and velocity alarm
Degital signal	Six channels (each being common to both input and output)
Retransmission output	PV1, PV2, SV1, SV2, and other analog inputs
Input computation	Square-root with low signal cut off, 10-line-segment characterizer, first-order lag calculation, scaling of external cascade-control setpoint signal, feed-forward signal calculation
Output computation	Output high/low limiting
Computation modules	Four arithmetic operations, square-root, absolute, selector, limiter, ten segmen characterizer, alarm, first-order lag, differentiation, dead time, velocity computations, moving average, timer,
	program setting, counter, pulse output, temperature/pressure comparations, power,
	logarithmic, logic computations, comparison, branching, switching, sub-program and register
	manipulation
Program method	Function block or text (use YSS1000 configuration and programming software)
Program capacity	400 modules (function block), 1000 steps (text)
Security	Protection by password
Communication	Modbus/TCP, RS-485 (modbus, peer-to-peer), and DCS-LCS
Hardmanual	Yes (standard)

ntrol type	Basic PID control (built-in nonlinear control function),
	proportional control (built-in nonlinear control function),
	sampling PI control, (built-in sampling PI control function)
ntrol period	0.1 sec
litional control	Adjustable setpoint filter (SVF), Self-tuning (STC), Non-
ction	linear PID control, PID control with reset bias function,
	output limiter, external cascade-control setpoint signal
iliary control	Feed-forward control, output tracking, preset MV output,
ction	PV/SV tracking, operation mode change, input filter,
	Square-root, 10-line-segment characterizer, ratio
alog input	1 to 5 V DC (5 channels)
alog output	4 to 20 mA (1 channel) and 1 to 5 V DC (2 channels)
rm function	High/low/high-high/low-low limits, deviation limit, and
	velocity alarm
ital signal	Six channels (each being common to both input and
	output)
ansmission output	PV1, PV2, SV1, SV2, and other analog inputs
ut computation	Square-root with low signal cut off, 10-line-segment
	characterizer, first-order lag calculation, scaling of external
	cascade-control setpoint signal, feed-forward signal
	calculation
put computation	Output high/low limiting
urity	Protection by password
nmunication	Modbus/TCP, RS-485 (modbus), and DCS-LCS
dmanual	Yes (standard)

Controller mode single-loop, cascade and auto-selector



Indicating alarm monitor with two inputs for simultaneous monitoring of two loops. Highhigh, high, low, and low-low alarms can be detected for each of the two inputs, and logical ANDs or ORs of arbitrary alarms can be set. From among these, a total of six alarms can be assigned to alarm output contacts.

YS1310

Indicator with Alarm

-	YS1350 Auto / Manual Station for SV Setting
)

This manual loader allows an operator to send a setpoint to a remote controller. Its operation mode is switched by the mode keys (C and M) or a status input. A status identification output is provided as standard.



Analog input

Analog output

Digital signa

Security

Trend display Communication Hardmanual

Alarm functions Input computation

This an oper rol sign ice and oper oper by the r а status input. A status identification output is provided as standard.



When a YS1700, YS1500 or YS1360 requires maintenance, the **YS110 Portable Manual Station** can be used to output a 4 - 20 ma signal to the final control element. Simply swing up the front panel of the controller, connect this unit to the controller, and replace the internal assembly while keeping the existing manipulated output active.

1 to 5 V DC (2 channels)	Input signal	1 to 5 V DC (1 channel)
4 to 20 mA (1 channel) and	Manipulation signal	4 to 20 mA DC (1 channel)
1 to 5 V DC (1 channel)	Input/manipulation	Moving-coil method
Two input, three outputs	signal meters	Range: 0 to 100%
and one FAIL contact		Scaling: 20 equal divisions
High/low limits	Output	Manual using the front-
Square-root with low	manipulation	panel dials
signal cut off	I/O connection	I/Os are coupled with the
Protection by password		connector on the case
		using a dedicated cable.
Modbus/TCP, RS-485	Models to be	YS1700, YS1500,
(modbus), and DCS-LCS	backed up	YS1360
Yes (standard)		

Analog input	1 to 5 V DC (2 channels)
Digital signal	Six outputs(with one for
	digital input as backlight
	off) and one FAIL contact
Alarm functions	High/low/high-high/low-lov
	limits
Input computation	Square-root with low
	signal cut off, first-order
	lag calculation
Security	Protection by password
Trend display	
Communication	Modbus/TCP, RS-485
	(modbus), and DCS-LCS

og input	1 to 5 V DC (2 channels)
og output	1 to 5 V DC (1 channel)
al signal	Two input, three outputs
	and one FAIL contact
n functions	High/low limits
computation	Square-root with low
	signal cut off
rity	Protection by password
d display	
munication	Modbus/TCP, RS-485
	(modbus), and DCS-LCS

Anal

Analo

Digita

Alarr Input

Secu Trend

Com

manual loader allows a
ator to interrupt a contr
al to a final control devi
manually control it's
ation temporally. Its
ation mode is switched
mode keys (C and M) or

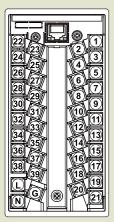
YS1700/YS1500 Terminal Arrangements

	YS1700	YS1700/YS1500			
Terminal No.	Programmable mode	Single-loop mode Cascade mode		Selector mode	
1			+ > PV1	+ PV1	
2	+ Analog input 1 _ (1-5V DC)	-> PV (1-5V DC)	(1-5V DC)	(1-5V DC)	
3 4	+ (1-5V DC)	+ (1-5V DC)	+ (1-5V DC)	+ _Cascade set point input 1 _(1-5V DC)	
5 6	+ Analog input 3 _ (1-5V DC)	+ (1-5V DC)	+ (1-5V DC)	+ _PV2 (1-5V DC)	
7 8	+ Analog input 4 (1-5V DC)	+ 	+ (1-5V DC)	+ _Cascade set point input 2 _(1-5V DC)	
9 10	+ Analog input 5 (1-5V DC)	+ 	+ Direct input signal output (*1)	+ 	
11 12	+ 	+ 	+ 	+ 	
13	Transmitter Power supply (24V DC)	Transmitter Power supply (24V DC)	Transmitter Power supply (24V DC)	Transmitter Power supply (24V DC)	
14	Communication SG	Communication SG	Communication SG	Communication SG	
15	Communication SDA (-)	Communication SDA $(-)$	Communication SDA (-)	Communication SDA (-)	
16	Communication SDB (+)	Communication SDB (+)	Communication SDB (+)	Communication SDB (+)	
17	Communication RDA (-)or LCS (+)	Communication RDA (-)or LCS (+)	Communication RDA (-)or LCS (+)	Communication RDA (-)or LCS (+)	
18	Communication RDB (+)or LCS (-)	Communication RDB (+)or LCS (-)	Communication RDB (+)or LCS (-)	Communication RDB (+)or LCS (-)	
19	+ 7	+ 7	+ 7	+ 7	
20	Direct input (*1)	Direct input (*1)	Direct input (*1)	Direct input (*1)	
21					
22	+ > Analog output 1	+>MV1	+> ^{MV1}	+> ^{MV1}	
23	_/ (4~20mA DC)	_/ (4~20mA DC)	_/ (4~20mA DC)	_/ (4~20mA DC)	
24 25	+ (1-5V DC)	+ (1-5V DC)	+ (1-5V DC)	+ (1-5V DC)	
26 27	+ Analog output 3 _(4~20mA DC/1-5V DC)	+ 	+ 	+ 	
28 29	+ Degital output 1 or Degital input 6	+ 	$\stackrel{+}{_}$ First loop alarm output	$\stackrel{+}{_}$ First loop alarm output	
30 31	+ Degital output 2 or Degital input 5	+ 	+ Second loop alarm output	+ 	
32 33	+ Degital output 3 or Degital input 4	+ 	+ O/C status output	+ 	
34 35	+ Degital output 4 or Degital input 3	+ C/A·M status output	+ C/A·M status output	+ C/A·M status output	
36 37	+ Degital output 5 or Degital input 2	+ C·A/M status output	+ C-A/M status output	+ C·A/M status output	
38 39	+ Degital output 6 or Degital input 1	+ Action mode switching input	+ Action mode switching _ input	+ Action mode switching input	
L N	+ Power supply	$^+$ Power supply	+ Power supply	Power supply	
G	Ground (GND)	Ground (GND)	Ground (GND)	Ground (GND)	

YS	1310/YS1350/Y	Arrangements	
Terminal No.	YS1310	YS1350	YS1360
1 2	+ 	+ 	+ (1-5V DC)
3	+>PV2 (1-5V DC)	+ Cascade set point input (1-5V DC)	+ Cascade input (1-5V DC)
5			
7			
8 9 10	+ Direct input signal _ output (*1)	+ 	+ Direct input signal
11 12	+ _>Fail output	+ _>Fail output	+
13	Transmitter Power supply (24V DC)	Transmitter Power supply (24V DC)	Transmitter Power supply (24V DC)
14	Communication SG	Communication SG	Communication SG
15	Communication SDA (-)	Communication SDA (-)	Communication SDA (-)
16	Communication SDB (+)	Communication SDB (+)	Communication SDB (+)
17	Communication RDA (-)	Communication RDA (–)or LCS (+)	Communication RDA $(-)$ or LCS $(+)$
18	Communication RDB (+)	Communication RDB (+)or LCS (-)	Communication RDB (+)or LCS (-)
19	+7	+ J	+ J
20	- + Direct input (*1)	- + Direct input (*1)	- + Direct input (*1)
21			
22			+ _ MV1
23			_/ (4~20mA DC)
24		+_sv	+ _ MV2
25		_/ (1-5V DC)	_/ (1-5V DC)
26 27			
28 29	+ Alarm output 1	+ PV1 high limit alarm output	+ PV1 high limit alarm output
30 31	+ Alarm output 2	+ PV1 low limit alarm	+ PV1 low limit alarm
32 33	+ 		+ _
34 35	Alarm output 4	+ C/M status output	+ C/M status output
36 37	+ Alarm output 5	$\stackrel{+}{_{-}}$ Input for LCD backlight off	+
38 39	+ Alarm output 6 - Or Degital input 1	$^+_{-}$ $>$ Action mode switching input	+ Action mode switching input
L N	+ Power supply	+ Power supply	+ Power supply
G	Ground (GND)	Ground (GND)	Ground (GND)

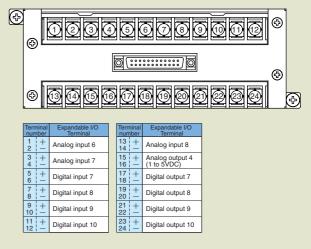
*1: Only applicable for YS100 compatible terminal type ("2" "4" "5")

YS1000 Series (Basic Type) Terminal Block



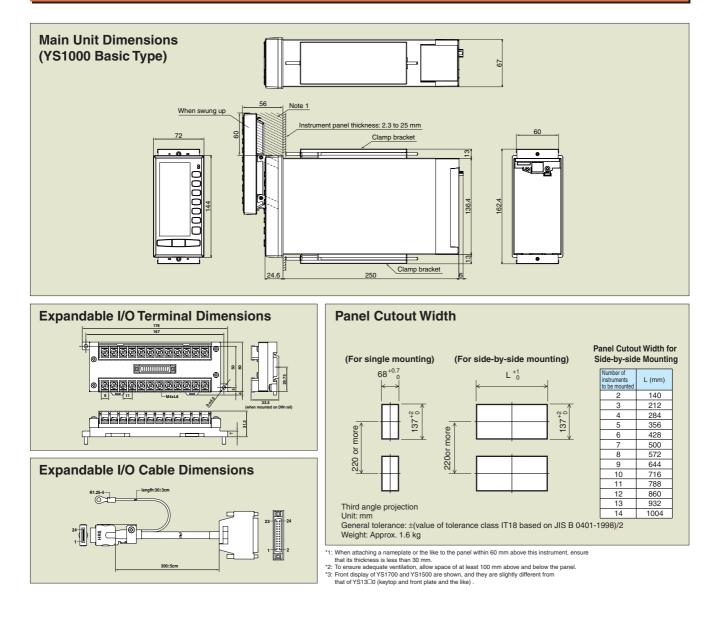
- Our product names or brand names mentioned in this manual are the trademarks or registered trademarks of YOKOGAWA Electric Corporation (hereinafter referred to as YOKOGAWA).
 Microsoft, MS-DOS, Windows, Windows XP, and Windows NT are either registered trademarks or trademarks of Microsoft Corporation in the United States and/or other countries.
- Ethernet is a registered trademark of XEROX Corporation.
 We do not use the TM or (r) mark to indicate these trademarks or registered trademarks in this All other product names mentioned in this user's manual are trademarks or registered
- trademarks of their respective companies

YS010 Expandable I/O Terminal Arrangements



VC1210/VC1250/VC1260 Terminal Arrange

Dimensions





YOKOGAWA CORPORATION OF AMERICA 2 Dart Road, Newnan, Georgia 30265, U.S.A. Phone: 800-447-9656, Fax: (1)-770-251-6427 YOKOGAWA EUROPE B.V. Databankweg 20, 3821 AL Amersfoort, THE NETHERLANDS Phone: (31)-33-4641806, Fax: (31)-33-4641807 YOKOGAWA ENGINEERING ASIA PTE. LTD. 5 Bedok South Road, Singapore 469270 Phone: (65)-62419933, Fax: (65)-62412606

YOKOGAWA ELECTRIC CORPORATION Network Solutions Business Division 2-9-32 Nakacho, Musashino-shi, Tokyo, 180-8750 Japan Phone: (81)-422-52-7179, Fax: (81)-422-52-6619 E-mail: ns@cs.jp.yokogawa.com

What does Yokogawa **vigilance** mean to the future of your business? *Quality.* Through products that are built from the ground up and tested to the last hour, you're ensured continuous operation and more uptime. *Innovation.* Your business will benefit from new insights and capabilities, bringing true predictability to your process. *Foresight.* As the market changes, you'll have solutions that give you the continuity and flexibility to plan ohead and grow. Our partners know the difference. With Yokogawa, you can count on a lifetime of plant efficiency, from instrumentation to operation support. Let us be vigilant about your business.

Represented by	/:	
1 		
1 1 1 1		
1 1 1		
L		Vig-RM-1E
NetSOL Online	Sign up for our free e-mail newsletter www.yokogawa.com/ns/	Printed in Japan, 701(KP) [Ed : 01/b]



YOKOGAWA 🔶